

QC PROCESSING

QC processing enhancement allows companies to manage their QC functions by setting up specific functions (inspections) that need to be performed for each stock item by various modules. Different QC (inspection) requirements can be setup for PO Receipts, Kit Assembly, Rentals and Field Service Orders.

MANAGE INSPECTIONS

- **Track Inspections for Processed Transactions.** QC tasks are loaded into the QC Tracking Inspection form from different modules for processed transactions (Kit Assembly, PO Receipt, Service Orders). A separate QC task is loaded for each QC task to be performed. Inventory is also moved to the QC location setup.
- **Perform Inspections.** Users have the ability to set the status of each QC Task to be performed to Completed, Assigned or Hold. Users can approve the QC function when all QC Tasks for an item are completed for the transaction. Inventory is moved from QC location to source transaction's location once item's inspection is completed for the transaction.

QC CHECKLIST BY STOCK ITEM

- **QC Requirements by Stock Item.** Ability to setup QC requirements by item for each module; PO Receipt, Kit Assembly, Service Orders and Rental Shipment and Return.

SUPPORT IN QC FUNCTIONS IN DIFFERENT MODULES

- **QC Functions by Module.** Ability to setup different inspections by module. This would allow for different inspection steps for new product receipts versus completed repair work orders.

QC Code	QC Group	Applics	Inventory ID	Warehouse	Location	Lot/Serial Nbr.	Quantity	Ref. Nbr.	QC Code
ELECTRIC	Electric Components	RRR	SMG2500	WHOLESALE	QJLOC	2019-589	1.00	PR000087	ELECTRIC
HOIST	Lift	RRR	SMG2500	WHOLESALE	QJLOC	2019-589	1.00	PR000087	HOIST
GENERAL	General Hoses / Wiring	RRR	SMG2500	WHOLESALE	QJLOC	2019-589	1.00	PR000087	GENERAL
HOOK	Load Test	RRR	SMG2500	WHOLESALE	QJLOC	2019-589	1.00	PR000087	HOOK
ELECTRIC	Electric Components	RSH	AACOMPU701	WHOLESALE	QJLOC		2.00	PR000088	ELECTRIC
ELECTRIC	Electric Components	RSH	AACOMPU701	WHOLESALE	QJLOC		4.00	PR000070	ELECTRIC

KEY BENEFITS

IMPROVE QUALITY OF PRODUCTS

- Ability to define QC tasks to be performed by Stock item.
- Ability to define stock items by module; inspections for purchase receipts, kit assemble, or repair service orders.
- Group QC task to be performed.

INSPECTION MANAGEMENT

- Perform inspections for tracked tasks loaded into the Q/C Tracking Inspection worksheet from different modules.
- Stock items to be inspected are loaded into QC Location when releasing the source transaction.
- Stock items are moved from QC location to source transaction's location when all QC tasks are approved for the stock item / module.

QC PROCESING FEATURES AND CAPABILITIES

QC Setting by Stock Item by Module	Ability to flag stock items requiring QC. QC flag is set at Item Class level and is copied to stock items.
Move Stock to QC Location	Stock items requiring inspection are moved to QC location as source transactions with QC requirements are released.
Move Stock to Source Transaction Location	Stock items inspected are moved to source transaction's QC location once all QC tasks are performed for the stock item / source transaction.
Group QC Codes	Ability to group tasks; annual inspections, highway transportation safety inspection, etc.
Ability to Maintain QC Codes	Create desired QC codes to support needed quality control results.
Defined allowed QC task results	Ability to define allowed inspection results values for each QC task.

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